Flexible 80A V1/V1.1 Resin

SECTION 1: Identification

Product identifier

Product name: Flexible 80A V1/V1.1 Resin
Product code: FLFL8001; FLFL8011

Recommended use of the product and restriction on use

Relevant identified uses: For use in Formlabs SLA Printers.
Uses advised against: Not determined or not applicable.
Reasons why uses advised against: Not determined or not applicable.

Manufacturer or supplier details

Manufacturer:	**Supplier:**
United States	**Australia**
Formlabs, Inc	Alloys
35 Medford St	40 Koornang Rd
Suite 201 Somerville, MA 02143	Scoresby, VIC 3179
+1 617 855 0762	(03) 9415 8888
sds@formlabs.com	https://www.alloys.com.au/

Emergency telephone number:

APAC
CHEMTREC (APAC)
+65 3163 8374 (24/7)
Medical Emergency Telephone Number: 13 11 26 (24/7)

SECTION 2: Hazard(s) identification

Classification in accordance with Australian Work Health and Safety Regulations and the GHS Revision 7:

Skin irritation, category 2
Skin sensitization, category 1
Carcinogenicity, category 2
Chronic aquatic hazard, category 2

Label elements

Hazard pictograms:

Signal Word: Warning

Hazard statements:

H315 Causes skin irritation
H317 May cause an allergic skin reaction
H351 Suspected of causing cancer
H411 Toxic to aquatic life with long lasting effects

Precautionary statements:

P264 Wash skin thoroughly after handling.

P280 Wear protective gloves
P261 Avoid breathing dust/fume/gas/mist/vapours/spray
P272 Contaminated work clothing should not be allowed out of the workplace
P201 Obtain special instructions before use
P202 Do not handle until all safety precautions have been read and understood
P273 Avoid release to the environment
P302+P352 IF ON SKIN: Wash with plenty of soap and water
P332+P313 If skin irritation occurs: Get medical advice/attention
P362 Take off contaminated clothing and wash before reuse
P333+P313 If skin irritation or rash occurs: Get medical advice/attention
P363 Wash contaminated clothing before reuse
P308+P313 If exposed or concerned: Get medical advice/attention.
P391 Collect spillage
P405 Store locked up
P501 Dispose of contents and container in accordance with local, regional, national, and international regulations.

Hazards not otherwise classified:
None

SECTION 3: Composition and information on ingredients

Identification	Name	Weight %
CAS number: Trade Secret	Acrylate Monomer(s)	75-95
CAS number: Trade Secret	Urethane dimethacrylate	3-6
CAS number: Trade Secret	Methacrylate Monomer(s)	<1.25
CAS number: Trade Secret	Photoinitiator(s)	<1.5

Additional Information: None

SECTION 4: First aid measures

Description of first aid measures

General notes:
Show this Safety Data Sheet to the doctor in attendance.

After inhalation:
If inhaled, remove person to fresh air and place in a position comfortable for breathing. If respiratory symptoms develop or persist, seek medical advice/attention.

After skin contact:
Wash affected area with plenty of soap and water. Remove contaminated clothing and launder before reuse. If skin irritation develops or persists, seek medical advice/attention.

After eye contact:
Rinse eyes with plenty of water for several minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. If symptoms develop or persist, seek medical advice/attention.

After swallowing:

If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

Most important symptoms and effects, both acute and delayed

Acute symptoms and effects:

Skin contact may result in redness, pain, burning and inflammation.

Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.

Delayed symptoms and effects:

Effects are dependent on exposure (dose, concentration, contact time).

Suspected of causing cancer. Effects are dependent on exposure (dose, concentration, contact time).

Immediate medical attention and special treatment

Specific treatment:

Not determined or not applicable.

Notes for the doctor:

Treat symptomatically.

SECTION 5: Fire fighting measures

Extinguishing media

Suitable extinguishing media:

Water mist/fog, carbon dioxide, dry chemical or alcohol resistant foam.

Unsuitable extinguishing media:

Do not use water jet.

Specific hazards during fire-fighting:

Thermal decomposition may produce irritating/toxic fumes/gases.

Special protective equipment for firefighters:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA).

Special precautions:

Avoid contact with skin, eyes, hair and clothing. Do not breathe fumes/gas/mists/aerosols/vapors/dusts. Move containers from fire area if safe to do so. Use water spray/fog for cooling fire exposed containers. Avoid unnecessary run-off of extinguishing media which may cause pollution.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures:

Evacuate unnecessary personnel. Ventilate area. Extinguish any sources of ignition. Wear recommended personal protective equipment (see Section 8). Avoid contact with skin, eyes and clothing. Avoid breathing mist, vapor, dust, fume and spray. Do not walk through spilled material. Wash thoroughly after handling.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways. Discharge into the environment must be avoided.

Methods and material for containment and cleaning up:

Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Avoid breathing dust, mist, fumes, vapors or spray. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13).

Reference to other sections:

For personal protective equipment see Section 8. For disposal see Section 13.

SECTION 7: Handling and storage precautions

Precautions for safe handling:

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Avoid contact with skin, eyes and clothing. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10). Keep containers tightly closed when not in use.

Conditions for safe storage, including any incompatibilities:

Store in cool, dry, well-ventilated location out of direct sunlight. Keep away from food and beverages. Protect from freezing and physical damage. Store away from heat, open flames and other sources of ignition. Keep container tightly sealed. Store away from incompatible materials (See Section 10).

SECTION 8: Exposure controls and personal protection

Only those substances with limit values have been included below.

Occupational Exposure limit values:

No occupational exposure limits noted for the ingredient(s).

Biological limit values:

No biological exposure limits noted for the ingredient(s).

Information on monitoring procedures:

Not determined or not applicable.

Appropriate engineering controls:

Emergency eye wash stations and safety showers should be available in the immediate vicinity of use or handling. Provide adequate ventilation to maintain the airborne concentrations of vapor, mists, and/or dusts below the applicable workplace exposure limits, while observing recognized national standards (or equivalent).

Personal protection equipment

Eye and face protection:

Safety glasses or goggles. Use eye protection equipment that has been tested and approved by recognized national standards (or equivalent).

Skin and body protection:

Chemical resistant, impervious gloves approved by the appropriate standards. Gloves must be inspected prior to use. Avoid skin contact with used gloves. Appropriate techniques should be used to remove used gloves and contaminated clothing. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Ensure that all personal protective equipment is approved by recognized national standards (or equivalent).

Respiratory protection:

If engineering controls do not maintain airborne concentrations below the applicable workplace exposure

limits, or to an acceptable level (if exposure limits have not been established), a respirator approved by recognized national standards (or equivalent) must be worn.

General hygienic measures:

When handling chemical products, do not eat, drink or smoke. Wash hands after handling, before breaks, and at the end of the workday. Avoid contact with skin, eyes and clothing. Wash contaminated clothing before reuse. Perform routine housekeeping.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Colour	Transparent
Odour	Characteristic acrylate
pH	Not determined or not available.
Melting point/freezing point	Not determined or not available.
Initial boiling point/range	> 100°C
Flash point (closed cup)	> 93.5°C
Flammability (solid, gas)	Not Flammable
Lower flammability/explosive limit	Not determined or not available.
Upper flammability/explosive limit	Not determined or not available.
Vapor pressure	Not determined or not available.
Relative density	Not determined or not available.
Relative vapor density	Not determined or not available.
Density	1.06 g/cm3
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Kinematic viscosity	Not determined or not available.
Particle characteristics	Not determined or not available.
Solubilities	Not determined or not available.

Other information

Dynamic Viscosity	1260 cps @ 25°C

SECTION 10: Stability and reactivity

Reactivity:

Not reactive under recommended handling and storage conditions.

Chemical stability:

Stable under recommended handling and storage conditions.

Possibility of hazardous reactions:

Hazardous reactions are not anticipated under recommended conditions of handling and storage.
Stable under recommended handling and storage conditions.

Conditions to avoid:

Extreme heat, open flames, hot surfaces, sparks, ignition sources and incompatible materials.

Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

Incompatible materials:

Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

Hazardous decomposition products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Hazard information

Acute toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Route	Result
Acrylate Monomer(s)	oral	LD50 Rat: >2000 mg/kg
	dermal	LD50 Rat: >2000 mg/kg
Photoinitiator(s)	oral	LD50 Rat: >5000 mg/kg
	dermal	LD50 Rat: >=2000 mg/kg
Methacrylate Monomer(s)	oral	LD50 Rat: 5050 mg/kg
	dermal	LD50 Rabbit: >3000 mg/kg
Urethane dimethacrylate	oral	LD50 Rat: >5000 mg/kg
	dermal	LD50 Rat: >2000 mg/kg

Skin corrosion/irritation

Assessment:

Causes skin irritation.

Product data:

No data available.

Substance data:

Name	Result
Acrylate Monomer(s)	Causes skin irritation.
Methacrylate Monomer(s)	Causes skin irritation.

Serious eye damage/irritation

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data:

Name	Result
Methacrylate Monomer(s)	Causes serious eye irritation.

Respiratory or skin sensitization

Assessment:

May cause an allergic skin reaction.

Product data:

No data available.

Substance data:

Name	Result
Acrylate Monomer(s)	May cause an allergic skin reaction.
Photoinitiator(s)	May cause an allergic skin reaction.
Methacrylate Monomer(s)	May cause an allergic skin reaction.
Urethane dimethacrylate	May cause an allergic skin reaction.

Carcinogenicity

Assessment:

Suspected of causing cancer.

Product data: No data available.

Substance data: No data available.

International Agency for Research on Cancer (IARC):

Name	Classification
Acrylate Monomer(s)	Not Applicable
Photoinitiator(s)	Not Applicable
Urethane dimethacrylate	Not Applicable

National Toxicology Program (NTP): None of the ingredients are listed.

Germ cell mutagenicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Reproductive toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Specific target organ toxicity (single exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Specific target organ toxicity (repeated exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Aspiration toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Information on likely routes of exposure:

No data available.

Symptoms related to the physical, chemical and toxicological characteristics:
No data available.

Other information:
No data available.

SECTION 12: Ecological information

Acute (short-term) toxicity

Assessment: Based on available data, the classification criteria are not met.
Product data: No data available.
Substance data:

Name	Result
Acrylate Monomer(s)	Aquatic Plants EC50 Desmodesmus subspicatus: 34 mg/L (72 hr [growth rate])
	Fish LC50 Oncorhynchus mykiss: 4 mg/L (96 hr)
	Aquatic Invertebrates EC50 Daphnia magna: 20 mg/L (48 hr [mobility])
Photoinitiator(s)	Aquatic Plants EC50 Pseudokirchneriella subcapitata: >2.01 mg/L (72 hr [growth rate; read-across[)
	Fish LC50 Danio rerio: 1 mg/L (96 hr [read-across])
	Aquatic Invertebrates EC50 Daphnia magna: 3.53 mg/L (48 hr [read-across])
Methacrylate Monomer(s)	Fish LC50 Pimephales promelas: 227 mg/L (96 hr)
	Aquatic Invertebrates EC50 Daphnia magna: >380 mg/L (48 hr)
Urethane dimethacrylate	Fish LC50 Danio rerio: 10.1 mg/L (96 hr)
	Aquatic Invertebrates EC50 Daphnia magna: > 1.2 mg/L (48 hr)

Chronic (long-term) toxicity

Assessment:

Toxic to aquatic life with long lasting effects.

Product data: No data available.
Substance data:

Name	Result
Urethane dimethacrylate	Aquatic Plants NOEC Desmodesmus subspicatus: 0.21 mg/L (72 hr)

Persistence and degradability

Product data: No data available.
Substance data:

Name	Result
Acrylate Monomer(s)	The substance is not readily biodegradable. 28% degradation, measured by DOC removal, after 28 days.
Photoinitiator(s)	The substance is not readily biodegradable. <10 % degradation in water, measured by O2 consumption, after 28 days.
Urethane dimethacrylate	The substance is not readily biodegradable (22% degradation in 28 days).

Bioaccumulative potential

Product data: No data available.
Substance data:

Name	Result
Acrylate Monomer(s)	Significant accumulation in organisms is not expected based on the low log Pow of 1.9.
Photoinitiator(s)	The substance has a low potential for bioaccumulation based on a log Kow of 2.91.
Methacrylate Monomer(s)	log Pow: 0.47

Mobility in soil

Product data: No data available.

Substance data:

Name	Result
Acrylate Monomer(s)	The substance is mobile in soil with a low potential for adsorption to soil and sediment. Log Koc: 1.06
Photoinitiator(s)	Based on a log Koc of 3.37, adsorption to solid soil phase is expected.
Urethane dimethacrylate	The substance has moderate potential to adsorb to organic soil and sediment particles (log Koc: 3.66 dimensionless).

Results of PBT and vPvB assessment

Product data:

PBT assessment: This product does not contain any substances that are assessed to be a PBT.

vPvB assessment: This product does not contain any substances that are assessed to be a vPvB.

Substance data:

PBT assessment:

Acrylate Monomer(s)	The substance is not PBT.
Urethane dimethacrylate	This substance is not PBT.

vPvB assessment:

Acrylate Monomer(s)	The substance is not vPvB.
Urethane dimethacrylate	This substance is not vPvB.

Other adverse effects: No data available.

SECTION 13: Disposal considerations

Disposal methods:

Do not discharge into public wastewater or surface waters. It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities.

Contaminated packages:

Dispose contaminated packages in a safe manner in accordance with local and national regulations. Do not allow the product to be released into the environment.

SECTION 14: Transport information

Australian Dangerous Goods (ADG)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Urethane dimethacrylate
UN transport hazard class(es)	9 

Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of <5L provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

International Maritime Dangerous Goods (IMDG)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Urethane dimethacrylate
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of <5L provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Urethane dimethacrylate
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of ≤5L provided the packaging meets the general provisions of 5.0.2.4.1, 5.0.2.6.1 and 5.0.2.8.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	
Bulk Name	None
Ship type	None
Pollution category	None

SECTION 15: Regulatory information

Australia regulations

Australian Inventory of Chemical Substances (AICS):

Trade Secret	Acrylate Monomer(s)	Listed

Trade Secret	Photoinitiator(s)	Not Listed
Trade Secret	Urethane dimethacrylate	Listed

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP):

Ingredient Name	CAS	Schedules
Urethane dimethacrylate	Trade Secret	Not Applicable

Additional information: Not determined.

SECTION 16: Other information

Abbreviations and Acronyms: None

Disclaimer:

This SDS was authored in accordance with the Australian Work Health and Safety Regulations 2021 and the GHS Revision 7 and supplemented by the Australian Code of Practice on the Preparation of Safety Data Sheets for Hazardous Chemicals. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

Initial preparation date: 03.26.2024

End of Safety Data Sheet